

T-DRILL

TEC-150 HD
重型冷拔三通机



IT'S THE TOOLS
THAT SAY HOW GOOD YOU ARE

TEC-150 HD

T-DRILL TEC-150 HD 重型冷拔三通机- 更坚固，更耐用，操作更简单，使用更方便

TEC-150 HD用于在管外径范围33.7-406.4mm的主管上直接冷拔出用于支管连接的三通接头。所有加工工序从先导孔的钻铣到支管的冷拔成型，再到支管端面的切削及坡口加工在同一台设备上即可完成。

TEC-150 HD适用于所有具有良好延展性的金属材料，包括不锈钢、碳钢、铜镍合金、铜以及铝等。

经过不断地发展和研究，T-DRILL终于突破了以往冷拔三通机只能用以加工薄壁管的限制。现在，最新设计的TEC-150 HD可以在SCH40的管子上进行三通的冷拔加工。



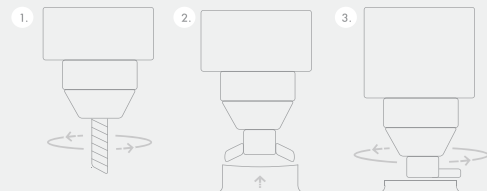
TEC-150 HD 加工能力表

主管管径mm (N.S.inch)	支管管径mm (N.S.inch)													
	21.3 ¾	26.9 ¾	33.7 1	42.4 1¼	48.3 1½	60.3 2	73 2½	88.9 3	101.6 3½	114.3 4	141.3 5	168.3 6	219.1 [*] 8	
33.7 1	2.8 0.110	2.8 0.110	3.2 0.126	---	---	---	---	---	---	---	---	---	---	
42.4 1¼	3.0 0.118	3.0 0.118	3.5 0.138	3.5 0.138	---	---	---	---	---	---	---	---	---	
48.3 1½	3.0 0.118	3.0 0.118	3.5 0.138	3.5 0.138	3.5 0.138	---	---	---	---	---	---	---	---	
60.3 2	3.0 0.118	3.0 0.118	3.8 0.149	3.8 0.149	3.8 0.149	3.91 0.154	---	---	---	---	---	---	---	
76.1 2½	3.0 0.118	3.0 0.118	4.2 0.165	4.2 0.165	4.2 0.165	5.16 0.203	5.16 0.203	---	---	---	---	---	---	
88.9 3	3.0 0.118	3.0 0.118	4.2 0.165	4.2 0.165	4.2 0.165	5.49 0.216	5.49 0.216	5.49 0.216	---	---	---	---	---	
101.6 3½	3.0 0.118	3.0 0.118	4.2 0.165	4.2 0.165	4.2 0.165	5.74 0.225	5.74 0.225	5.74 0.225	5.74 0.225	---	---	---	---	
114.3 4	3.0 0.118	3.0 0.118	4.2 0.165	4.5 0.177	4.5 0.177	6.02 0.237	6.02 0.237	6.02 0.237	6.02 0.237	6.02 0.237	---	---	---	
141.3 5	3.0 0.118	3.0 0.118	4.2 0.165	4.5 0.177	4.5 0.177	6.02 0.237	6.55 0.257	6.55 0.257	6.55 0.257	6.55 0.257	6.55 0.257	---	---	
168.3 6	3.0 0.118	3.0 0.118	4.2 0.165	4.5 0.177	4.5 0.177	6.02 0.237	6.55 0.257	7.11 0.279	7.11 0.279	7.11 0.279	7.11 0.279	7.11 0.279	---	
219.1 8	3.0 0.118	3.0 0.118	4.2 0.165	4.5 0.177	4.5 0.177	6.02 0.237	6.55 0.257	7.11 0.279	8.18 0.322	8.18 0.322	8.18 0.322	8.18 0.322	4.0 0.157	
273.0 10	3.0 0.118	3.0 0.118	4.2 0.165	4.5 0.177	4.5 0.177	6.02 0.237	6.55 0.257	7.11 0.279	8.18 0.322	8.18 0.322	9.27 0.364	9.27 0.364	4.0 0.157	
323.9 12	3.0 0.118	3.0 0.118	4.2 0.165	4.5 0.177	4.5 0.177	6.02 0.237	6.55 0.257	7.11 0.279	8.18 0.322	8.18 0.322	10.31 0.405	10.31 0.405	4.0 0.157	
355.6 14	3.0 0.118	3.0 0.118	4.2 0.165	4.5 0.177	4.5 0.177	6.02 0.237	6.55 0.257	7.11 0.279	8.18 0.322	8.18 0.322	10.31 0.405	10.31 0.405	4.0 0.157	
406.4 16	3.0 0.118	3.0 0.118	4.2 0.165	4.5 0.177	4.5 0.177	6.02 0.237	6.55 0.257	7.11 0.279	8.18 0.322	8.18 0.322	10.31 0.405	10.31 0.405	4.0 0.157	

*) TEC-150还有可以加工到最大支管尺寸为219.1mm(8")的型号, 更多信息, 请与我们联系

T-DRILL PROCESS

1. 钻铣椭圆孔 2. 三通冷拔成型 3. 支管端面切削及坡口加工



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